



KUANTAN – MARS ON EARTH: ENVIRONMENTAL PROBLEMS & SOLUTIONS

by
DR. MOHD YUHYI MOHD TADZA

**INDUSTRY CENTRE OF EXCELLENCE (ICOE CONSTRUCTION) FACULTY OF CIVIL
ENGINEERING & EARTH RESOURCES, UNIVERSITI MALAYSIA PAHANG**



INTRODUCTION



● KUANTAN, MALAYSIA

- The capital city of Pahang in the East Coast of Peninsular Malaysia
- The ninth largest city in Malaysia
- Rich in natural resources including rain forests, lakes, minerals (i.e. tin, iron, aluminium)

● MARS

- Fourth largest planet in the sun solar system
- Referred to as the **RED PLANET** due to rich in iron oxide prevalent on its surface a distinct reddish appearance

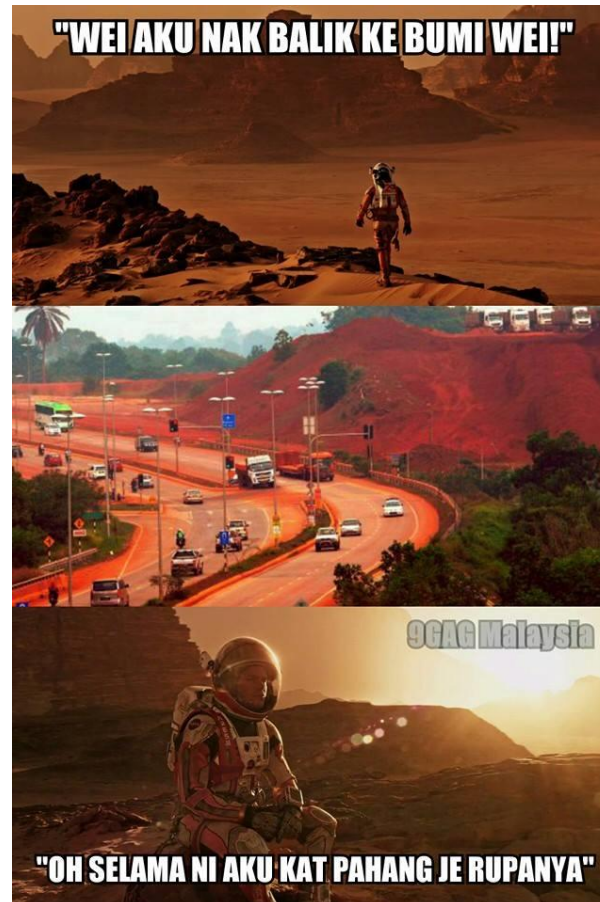
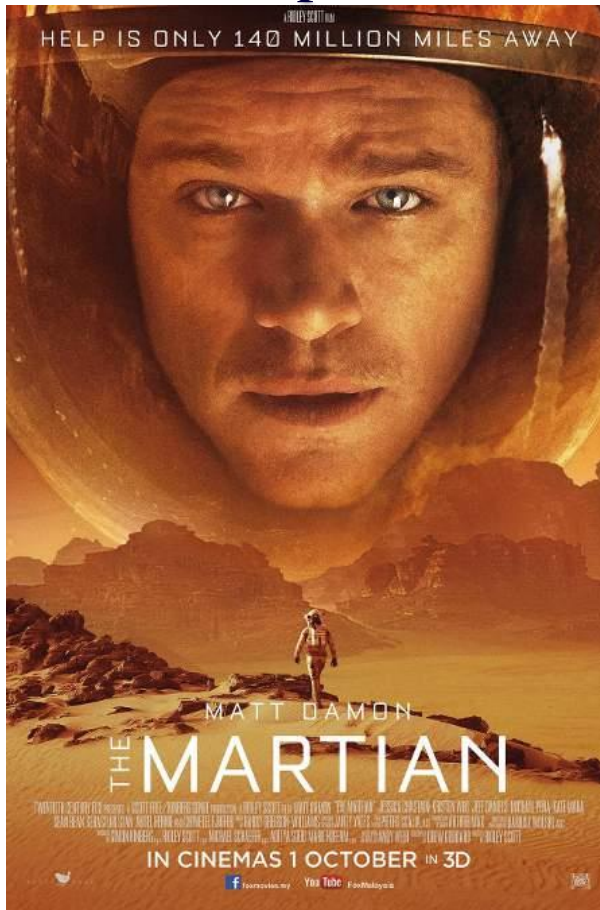
INTRODUCTION

- What do these two places have in common??



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INTRODUCTION



● KUANTAN, MALAYSIA

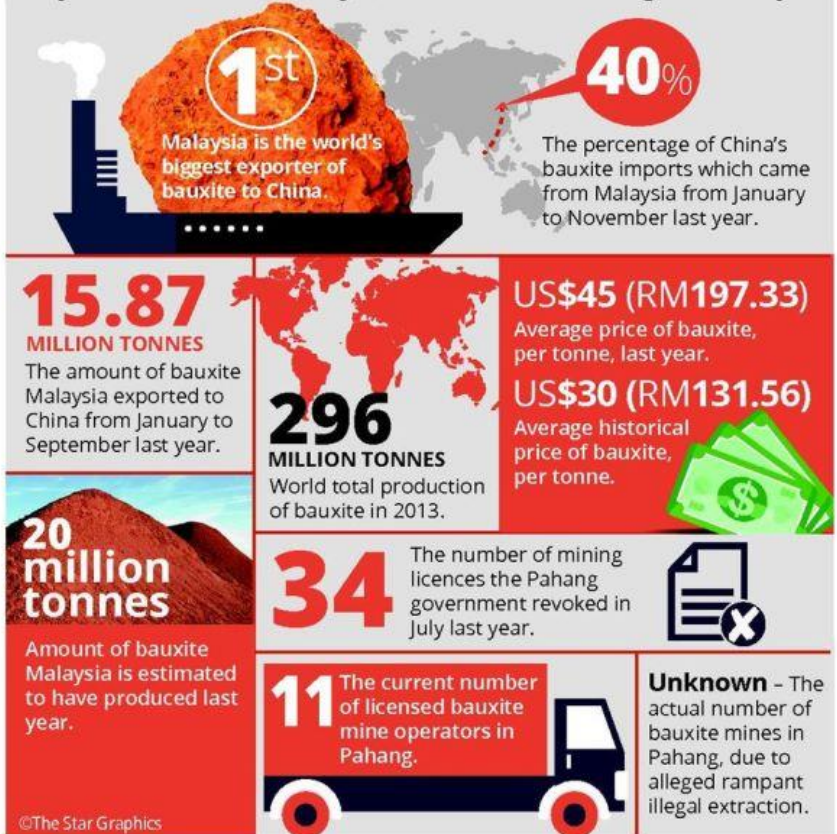
- Over the past few months, bauxite mining has become a controversial environmental issue in Malaysia. Bauxite, a principle ore is a main source of aluminium.
- The presence of bauxite in Kuantan was first recognized almost eight decades ago in 1937.
- Kuantan's bauxite is characterized as laterite bauxite by high **ferric oxide** content ranging from 14.4 to 40.6% depending on different deposits

INTRODUCTION

● Aluminium Industry

- In 2016, Malaysia became the world's top producer, accounting for nearly half of the supply to China's massive aluminium industry.
- Annual output of laterite bauxite ore has
- increased from about 200,000 tonnes in 2013, to nearly **20 million tonnes in the year 2016**.

Key numbers in Malaysia's bauxite mining industry



INTRODUCTION

● BAUXITE MINING IN KUANTAN



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2002-2012

How bauxite is mined elsewhere

STAGE 01

Before mining commences, the land needs to be cleared of timber and vegetation. Alongside this process may be the collection of seeds and/or saplings, for inclusion in a seedbank, which will form the basis of post-mining revegetation of the site.



STAGE 02

The top soil is removed and stored for replacement during rehabilitation.



STAGE 03

Bauxite is extracted through open cast mining. The processes vary depending on the location. The layer under the top soil is known as the "overburden". The bauxite layer beneath the overburden is broken up using methods such as blasting, drilling and ripping using bulldozers.



STAGE 04

Once the bauxite is loosened into manageable pieces it is generally loaded into trucks or conveyors and transported to crushing and washing plants or to stockpiles, before being shipped to alumina refineries, located close to bauxite mines. The conveyor system is quiet, dust-free and uses less land than road transport.



STAGE 05

Bauxite residue is washed and contained in the Bauxite Residue Disposal Areas (BRDA) or Residue Storage Areas (RSA) which varies depending on the land and technology availability, climatic & geographic conditions, logistics and regulatory requirements.



STAGE 06

Topsoil replaced and agreed crops re-established.



STAGE 07

Washed residue is filtered to produce a dry cake to minimise the land area required for storage and the risk of leakage to groundwater. The residue is thickened to a high density slurry, deposited and allowed to consolidate and dry before successive layers are deposited. This forms a slope on the deposit, allowing rainwater to run off and minimising liquid stored in the disposal area, lowering risk of leakage and improving structural integrity.



STAGE 08

The residue is pumped into land based ponds where naturally impervious layers or sealants minimise seepage. Bio-remediation is carried out to convert bauxite residue into a well-structured soil through chemical and physical treatment. Bauxite residues are also recycled as an input to cement production, refractories, soil amelioration and landfill covering.



Note: Australia for instance goes to great lengths to promote sustainable bauxite mining to not only ensure the mines are later rehabilitated but also to prevent the side impacts. This is because, like most ores and soils, bauxite can contain trace quantities of metals such as arsenic, beryllium, cadmium, chromium, lead, manganese, mercury, nickel and naturally-occurring radioactive materials, such as thorium and uranium. Most of these trace elements remain with the residue after extraction of the alumina.

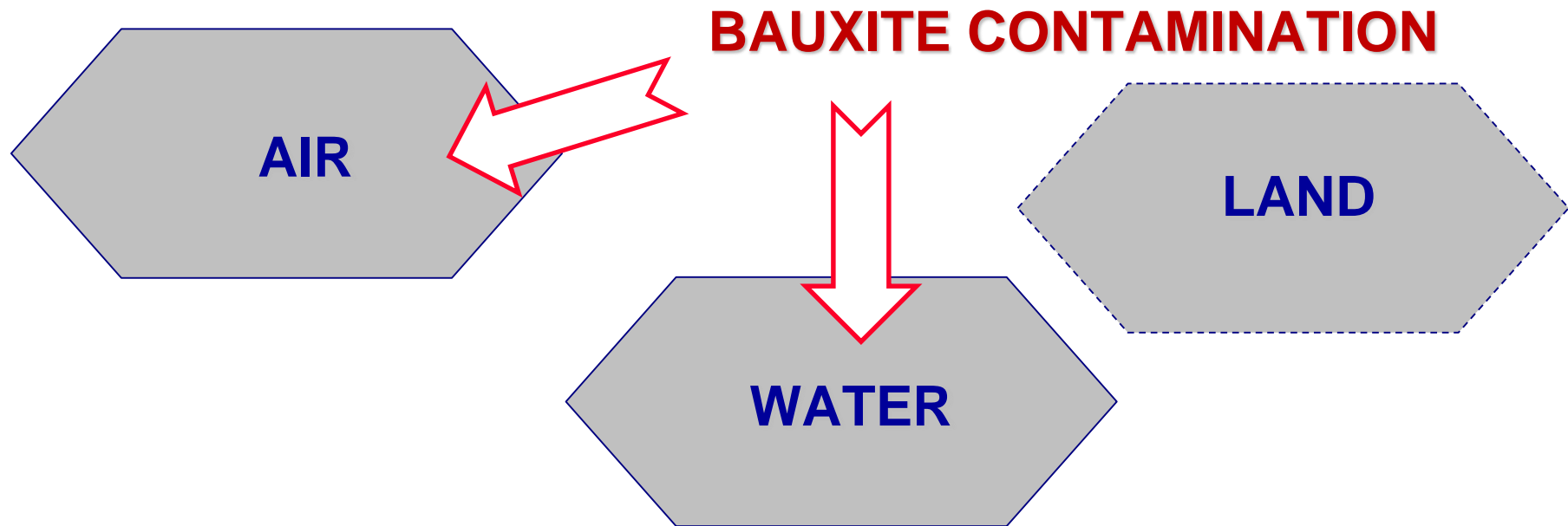
Source : Australian Aluminium Council/The International Aluminium Institute





ENVIRONMENTAL ISSUES

- Unregulated and rampant open-cast bauxite mining activities in Kuantan, Pahang has led to severe air and watercourse pollution during a period of about 18 months. Kuantan was termed “Mars on earth” as red dust and red water flows in the capital state of Pahang.





ENVIRONMENTAL ISSUES

BAUXITE CONTAMINATION





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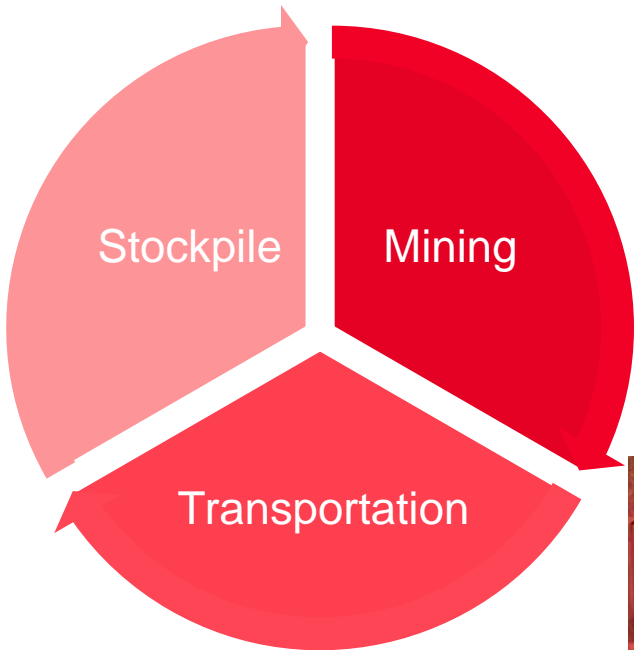


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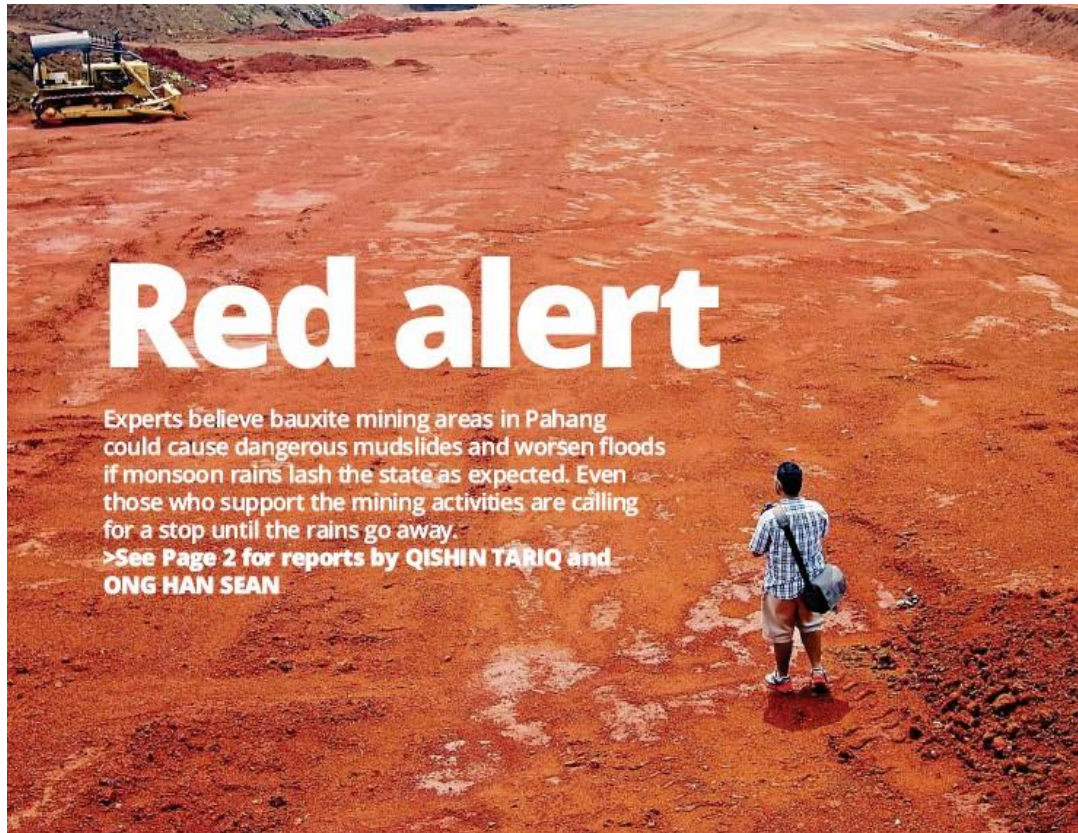
ENVIRONMENTAL ISSUES

BAUXITE CONTAMINATION



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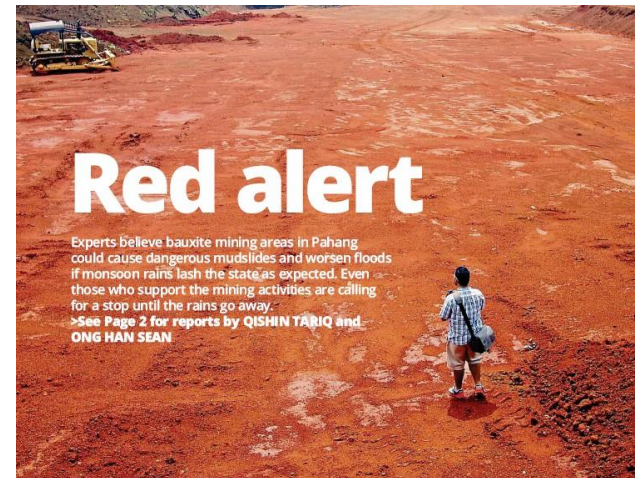




ENVIRONMENTAL ISSUES

BAUXITE CONTAMINATION

- Reports on high heavy metals (i.e. aluminium, arsenic, lead, iron) in contaminated rivers and treated water
- Speculations on radioactive material in water and sediments





ENVIRONMENTAL ISSUES

BAUXITE CONTAMINATION



Red and

Experts believe bauxite mining areas in Pahang could cause dangerous mudslides and worsen floods if monsoon rains lash the state as expected. Even those who support the mining activities are calling for a stop until the rains go away.
>See Page 2 for reports by QISMA
ONG HAN SEAN

**STOP
MORATORIUM**



ENVIRONMENTAL ISSUES

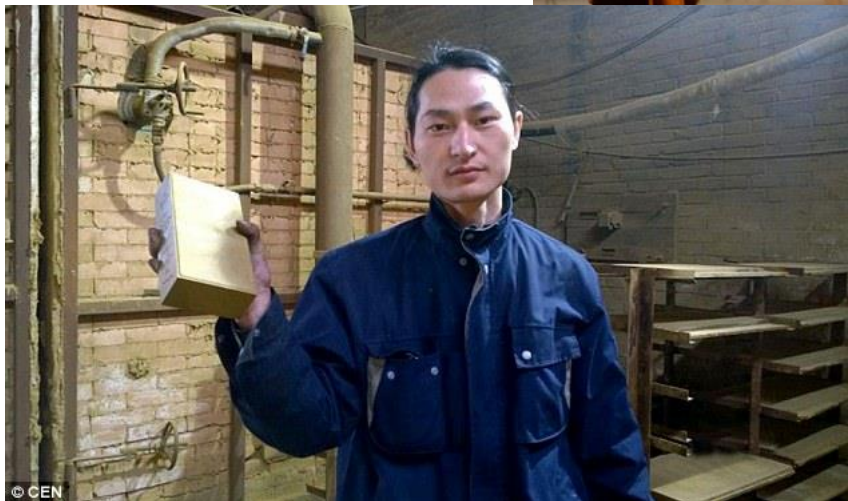
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ENVIRONMENTAL SOLUTIONS

BAUXITE CONTAMINATION



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ENVIRONMENTAL SOLUTIONS

BAUXITE CONTAMINATION



RAW MATERIAL



Construction dust



Slag



Fly ash



Sand



Stones powder



Quarry dust



Clay/soil



Lime



Cement



ENVIRONMENTAL SOLUTIONS

BAUXITE CONTAMINATION





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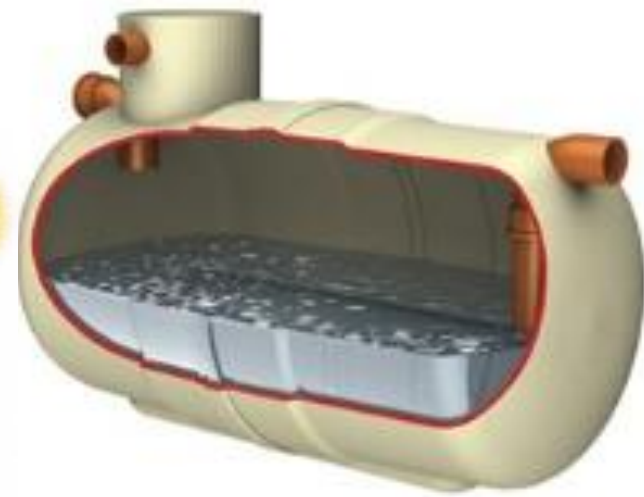
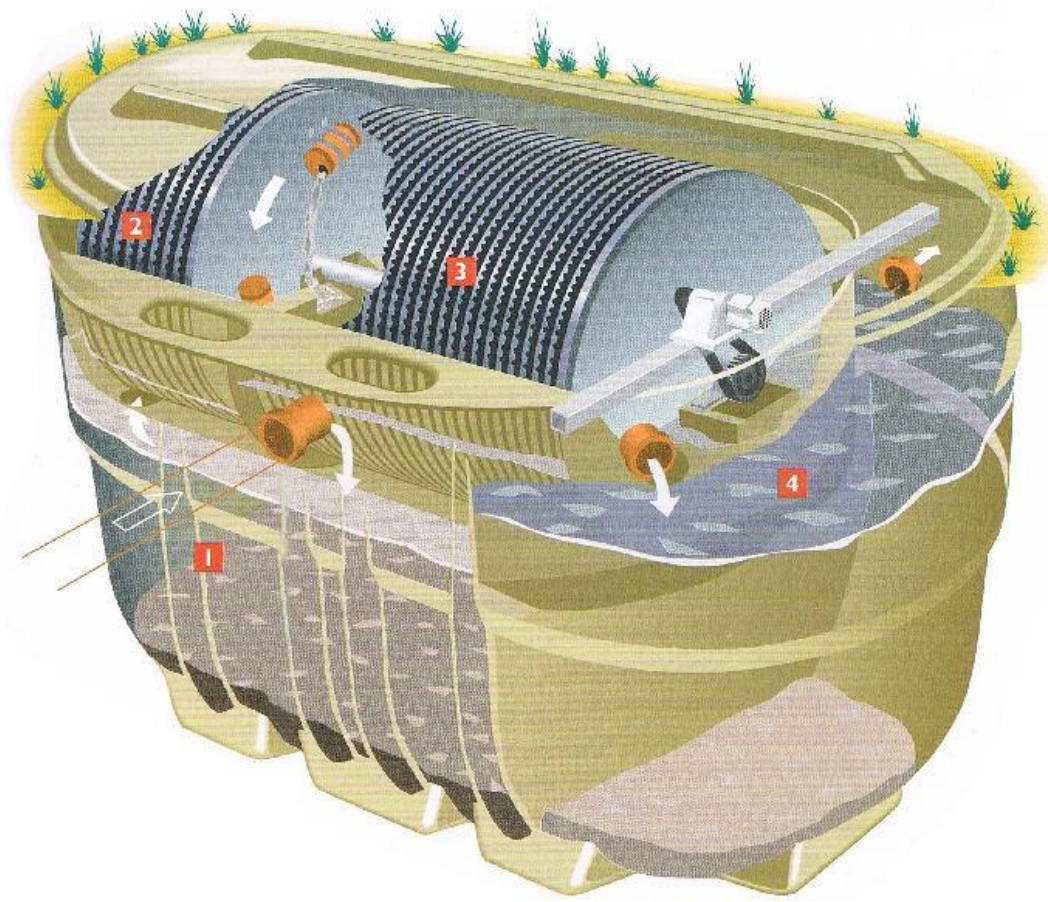


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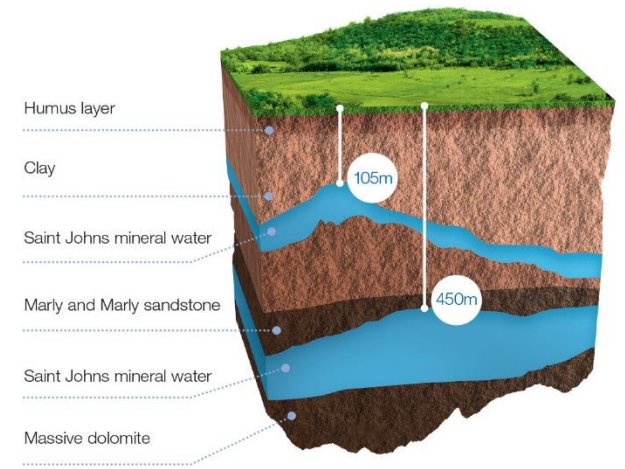
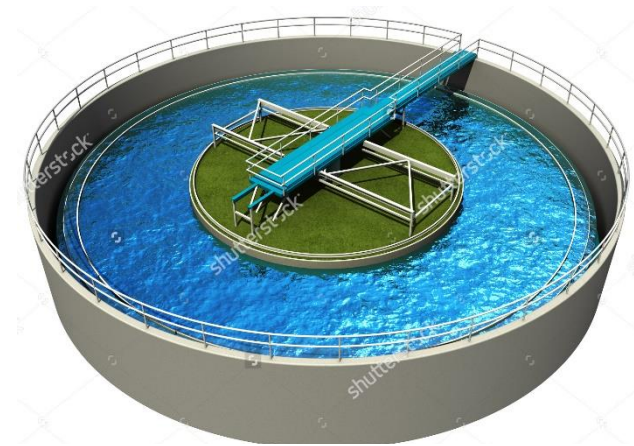
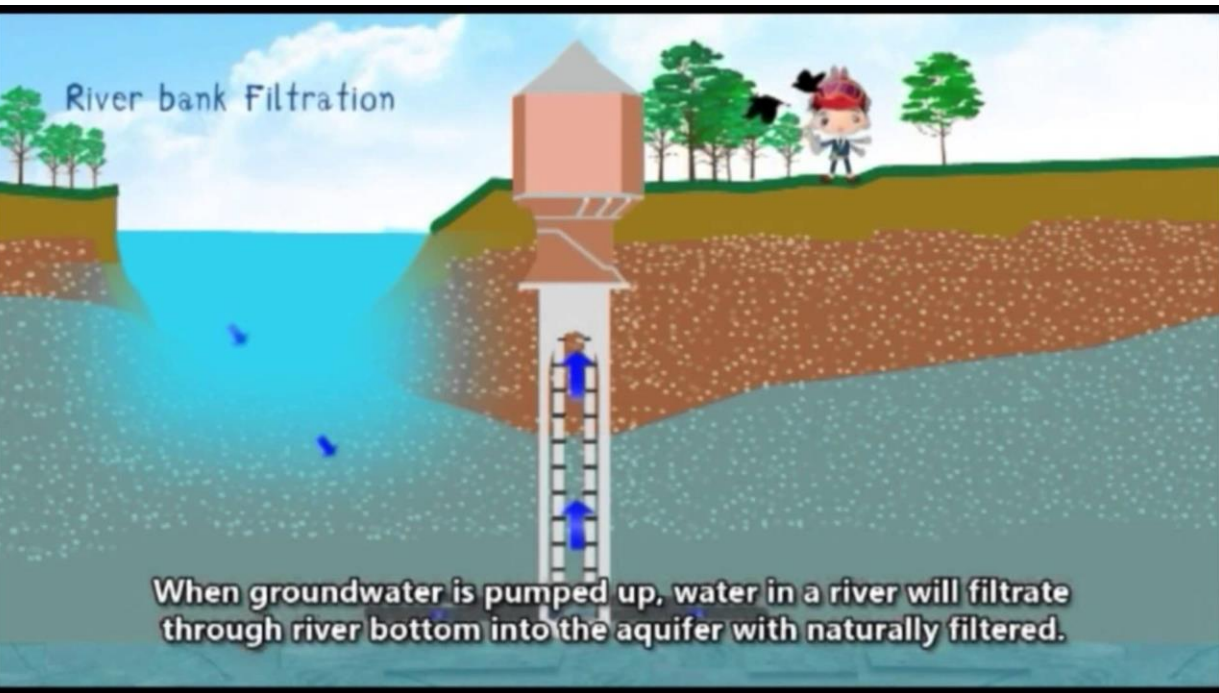
BAUXITE CONTAMINATION





ENVIRONMENTAL SOLUTIONS

BAUXITE CONTAMINATION





CONCLUSION

- BAUXITE IS A BOON, GENERATE ECONOMY AND PROMOTE BUSINESSES FOR THE STATE OF PAHANG
- MORATORIUM IMPOSED WOULD JEOPARDISE THE INDUSTRY
- STRICT MONITORING & REGULATIONS SHOULD BE IMPOSED
- IMPACT OF AIR & WATER POLLUTION DUE TO BAUXITE MINING CAN BE MINIMISED



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~ T_HA_NK Y_OU ~